

Technical and economic indicators characterize the possibility of production of products of a given nomenclature and quality and are the criteria for assessing its economic feasibility and profitability. They are used to assess the status, plan and update production.

*The yield of the target product ( $\eta$ ) is the ratio of the mass (quantity) of the obtained product to the mass of raw materials spent on its production.*

For a one-step process,  $A \rightarrow B$ , the yield is:

$$\eta_B = m_B/m_A.$$

For a multistage process, the total yield ( $\eta_\Sigma$ ) is equal to the product of the yields of each stage of the equation  $A \rightarrow B \rightarrow D$ :

$$\eta_\Sigma = \eta_A \cdot \eta_B \cdot \dots \cdot \eta_n.$$

For irreversible reactions ( $A \rightarrow B$ ), the yield is defined as the ratio of the mass of the product obtained in practice  $m_B(p)$  to the theoretically possible mass according to the stoichiometric equation  $m_B(t)$ :

$$\eta = m_B(p)/m_B(t).$$

For a reversible reaction ( $A \rightleftharpoons B$ ), the yield is defined as the ratio of the mass of a product obtained in practice,  $m_B(p)$ , to its theoretically maximum possible mass  $m_{Bmax}(t)$  under given conditions:

$$\eta = m_B(p)/m_{Bmax}(t).$$

***The degree of conversion or conversion ( $X$ ) is the ratio of the mass of the raw material that entered into chemical conversion during the time  $\tau$  to its initial mass:***

$$X_A = (m_{A0} - m_{A\tau})/m_{A0}.$$

where:  $m_{A\tau}$  is the amount of raw material that has not entered into the reaction by the time  $\tau$ ;

$m_{A0}$  is the initial mass of the raw material;

$(m_{A0} - m_{A\tau})$  is the amount of raw material that entered into chemical transformation during the time  $\tau$ .

The product yield and the degree of conversion of raw materials are expressed in mass fractions or percent.

*Productivity ( $P$ ) is the amount of the target product produced per unit of time, or the amount of raw materials processed per unit of time  $\tau$ :*

$$P = m/\tau,$$

where  $m$  is the amount of product produced in time  $\tau$ .

Productivity can be attributed both to a separate unit, and to the process line, workshop and enterprise as a whole.

*Power ( $M$ ) is the highest possible productivity (performance). Productivity and power are expressed in  $kg/h$ ,  $t/h$ ,  $nm^3/day$ ,  $t/year$ , etc., depending on the scale of production.*

*The intensity ( $I$ ) is a criterion of overall performance of the device. It allows to compare devices of various power by efficiency and is expressed in  $kg/m^3$  or  $kg/m^2$ . The intensity (the device, the car, the reactor) is the relation of its productivity to unit of the size characterizing the sizes of a working part of the device – the volume of reactor  $V$  or the area of its section  $S$ :*